## Test Report No. 7191109051-MEC15/B1-OKH dated 25 Mar 2015



**Note:** This report is issued subject to the Testing and Certification Regulations of the TÜV SÜD Group and the General Terms and Conditions of Business of TÜV SÜD PSB Pte Ltd. In addition, this report is governed by the terms set out within this report.

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## **SUBJECT:**

Large scale surface spread of flame test on "Hicem Board" Fibre Cement Board material submitted by Ramco Industries Limited on 09 Mar 2015.

## **TESTED FOR:**

Ramco Industries Limited 98A, Auras Corporate Centre Dr. Radhakrishnan Road Chennai 600004 India

#### DATE OF TEST:

11 Mar 2015

## **PURPOSE OF TEST:**

To determine the tendency of the surface of a material or a combination of materials to support the spread of flame across its surface and to classify the surface according to the test given in British Standard 476: Part 7: 1997.

The test was conducted at TÜV SÜD PSB's fire test laboratory located at No. 10 Tuas Avenue 10, Singapore 639134.









LA-2007-0380-A LA-2007-0381-F LA-2007-0382-B LA-2007-0382-B-1 LA-2007-0383-G LA-2007-0383-G FF

LA-2007-0384-G LA-2007-0385-E LA-2007-0386-C LA-2010-0464-D FFT-2013-0002-A The results reported herein have been performed in accordance with the laboratory's terms of accreditation under the Singapore Accreditation Council - Singapore Laboratory Accreditation Scheme. Tests/Calibrations marked "Not SAC-SINGLAS Accredited" in this Report are not included in the SAC-SINGLAS Accreditation Schedule for our laboratory.

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## **RESULTS OF TEST:**

| -  |  |   |  |  |     |     |  |
|--|--|---|--|--|-----|-----|--|
| Specimen No.                             | 1  | 2   | 3  | 4  | 5   | 6   |  |
| Spread of flame at first 1½ minutes (mm) | 0  | 0   | 0  | 0 -  | 0 . | 0   |  |
| Distance (mm)                            | Time of spread of flame to indicated distance  |   |  |  |     |     |  |
| ,  | (minutes • seconds)  |   |  |  |     |     |  |
| Start of flaming                         | nil  | nil   | nil  | nil  | nil | nil |  |
| 75                                       | -  | -   | -  | =  | -   | -   |  |
| 165                                      | -  | =   | =  | -  | -   | -   |  |
| 190                                      |  |   |  |  |     |     |  |
| 215                                      |  | a a   |  |  |     |     |  |
| 240                                      |  |   |  |  |     |     |  |
| 265                                      |  |   |  | The state of the s |     | 2   |  |
| 290                                      | and the state of t |   | Control of the Contro |  |     |     |  |
| 375                                      |  |   |  |  |     |     |  |
| 455                                      |  |   |  |  |     |     |  |
| 500                                      |  |   |  |  |     |     |  |
| 525                                      |  | a fr  |  |  |     |     |  |
| 600                                      |  | The Residence   |  |  |     |     |  |
| 675                                      |  |   |  |  |     |     |  |
| 710                                      | S. S   |   |  | A second   |     |     |  |
| 750                                      |  |   |  |  |     |     |  |
| 785                                      |  |   |  |  |     |     |  |
| 825                                      |  |   |  |  |     |     |  |
| 865                                      | · ·  |   |  |  |     |     |  |
| Time of maximum                          |  |   | 1837   |  |     |     |  |
| spread of flame                          | - 1999   | North Control of the | Britan, Larrer <del>■</del> aprelo es £e   |  | -   | -   |  |
| (minutes • seconds)                      | 1  |   | -  |  |     |     |  |
| Distance of maximum                      | 0  | 0   | 0  | 0  | 0   | 0   |  |
| spread of flame (mm)                     | <b>Y</b>   |   |  | 4.0  |     |     |  |
| Comments                                 | No.  |   |  |  |     |     |  |



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## Classification of Surface Spread of Flame

| Classification | Spread of flame at 1.5 min.      |                                       | Final spread of flame |                                       |  |  |
|----------------|----------------------------------|---------------------------------------|-----------------------|---------------------------------------|--|--|
|                | Limit (mm)                       | Limit for one specimen in sample (mm) | Limit<br>(mm)         | Limit for one specimen in sample (mm) |  |  |
| Class 1        | 165                              | 165 + 25                              | 165                   | 165 + 25                              |  |  |
| Class 2        | 215                              | 215 + 25                              | 455                   | 455 + 45                              |  |  |
| Class 3        | 265                              | 265 + 25                              | 710                   | 710 + 75                              |  |  |
| Class 4        | Exceeding the limits for class 3 |                                       |                       |                                       |  |  |

## **CONCLUSION:**

In accordance with the class definitions specified in the Standard, the test results show that the sample tested has a <u>Class One</u> Surface Spread of Flame.

## **REMARKS**:

The test results relate only to the behaviour of the test specimens of the product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

Associate Engineer

Senior Associate Engineer

(Fire Property)

**Mechanical Centre**